# Spill Prevention, Control, and Countermeasure Plan



A&M UNIL	Texas A&M University-Texarkana				
2 En P		Program:	Environmental Management		
	Spill Prevention, Control & Countermeasure Plan	Doc. No.:	ENVM-22-L2-S14-CH4-001		
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ARKI		Office:	Environmental, Health & Safety		
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Concurrence and	Approval				
DocuSigned by: Heather Vost			1/5/2023		

Date

Date

Date

1/5/2023

1/24/2023

Heather Vogt, EHS	Manager

— DocuSigned by:

Jeff Ginton

Jeff Hinton, CFO & Vic	e President for	r Finance and	Administration
—DocuSigned by:			

Emily (utrer

Dr. Emily Cutrer, President

#### **Certification (if required by law or regulation)**

None of the elements of this SPCC Plan involve impracticability or alternate methods that would require review and certification by a professional engineer. If at any time in the future alternate methods requiring PE approval are added to this Plan, this space is reserved for PE certification and stamp.

Should future facility alterations (e.g., aggregate oil storage capacity exceeding 10,000 gallons) occur such that the facility is no longer Tier I qualified, a new SPCC Plan will be prepared and certified by a PE.

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#### **Change History**

Every five years or whenever substantive changes to the facility or plan occur, this document will be reviewed and amended as necessary. Procedures for change management and Plan revision are discussed in Section I. Self-Certification Statement. Major revisions are indicated by sequential three-digit numbers under the "Revision Number" column. Minor changes or technical amendments to the plan (e.g., contact information; addition of new equipment of the same type as already existing) may occur at any time and are indicated by a sequential number under the "Interim Change Number" column. The right column provides a brief summary of changes. Detailed logs of all 5-year reviews, major revisions and minor or technical amendments are maintained in Attachment 1 of this SPCC Plan.

Revision Number	Interim Change No.	Effective Date	Description of Change
000	0	07/30/2014	Initial plan.
001	0	01/10/2017	Major revisions. Updated facility description and contact list. Migrated to standard A&M System ENVM format.
001	1-а	01/12/2018	Annual Review
002	0	02/19/2019	Added 2 elevators, 2 transformers, and 1 emergency generator to the plan.
003	0	01/05/2023	Annual Review and change of personnel



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#### Section 1. Tier I Qualified Facility SPCC Plan – Introduction

This document with its attachments constitutes the Spill Prevention, Control and Countermeasure Plan (SPCC Plan) for Texas A&M University-Texarkana (A&M-Texarkana) when completed and signed by university administrators. A&M-Texarkana meets the Tier I applicability criteria in 40 CFR §112.3(g) as follows:

- (1) No individual aboveground oil storage container is larger than 5,000 gallons, with the largest being 500 gallons; and
- (2) There have been no Clean Water Act-reportable discharges of oil, and the aggregate aboveground oil storage capacity (3,692 gallons) is 10,000 U.S. gallons or less.

This SPCC Plan addresses the requirements of 40 CFR Part 112. A complete copy of the SPCC Plan is maintained at the facility, which is normally attended 24 hours per day. When making operational changes at the facility that are necessary to comply with the rule requirements, A&M-Texarkana will follow applicable federal and State of Texas requirements (such as for permitting, design and construction) and obtain professional assistance, as appropriate.

#### **Facility Description**

Facility Name	Texas A&M University	-Texarkana			
Facility Address	7101 University Ave.				
City	Texarkana	State	ТХ	ZIP	75503
County	Bowie	Tel. Number	903-334-6794		
Owner or Operator Name	An agency of the State	e of Texas, under T	he Texas A&M Univers	sity Syste	em
Owner or Operator Address	7101 University Ave.				
City	Texarkana	State	ТХ	ZIP	75503
County	Bowie	Tel. Number	903-334-6794		



Texas A&M University-Texarkana			
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#### Section 2. Self-Certification Statement (§112.6(a)(1))

A&M-Texarkana certifies that each of the following is true to utilize this template to comply with the SPCC requirements:

- Heather Vogt I,
  - certify that the following is accurate: 1. I am familiar with the applicable requirements of 40 CFR Part 112.
  - 2. I have visited and examined the facility.
  - 3. This Plan was prepared in accordance with accepted and sound industry practices and standards.
  - 4. Procedures for required inspections and testing have been established in accordance with industry inspection and testing standards or recommended practices.
  - 5. I will fully implement the Plan.
  - 6. This facility meets the following qualification criteria (under §112.3(g)(1)):
    - a. The aggregate aboveground oil storage capacity of the facility is 10,000 U.S. gallons or less; and
    - b. The facility has had no single discharge as described in §112.1(b) exceeding 1,000 U.S. gallons and no two discharges as described in §112.1(b) each exceeding 42 U.S. gallons within any twelve month period in the three years prior to the SPCC Plan self-certification date, or since becoming subject to 40 CFR part 112 if the facility has been in operation for less than three years (not including oil discharges as described in §112.1(b) that are the result of natural disasters, acts of war, or terrorism); and
    - c. There is no individual oil storage container at the facility with an aboveground capacity greater than 5,000 U.S. gallons.
  - 7. This Plan does not deviate from any requirement of 40 CFR Part 112 as allowed by \$112.7(a)(2) (environmental equivalence) and §112.7(d) (impracticability of secondary containment) or include any measures pursuant to §112.9(c)(6) for produced water containers and any associated piping.
  - 8. This Plan and individual(s) responsible for implementing this Plan have the full approval of management and I have committed the necessary resources to fully implement this Plan.

I also understand my other obligations relating to the storage of oil at this facility, including, among others:

- 1. To report any oil discharge to navigable waters or adjoining shorelines to the appropriate authorities. Notification information is included in this Plan.
- 2. To review and amend this Plan whenever there is a material change at the facility that affects the potential for an oil discharge, and at least once every five years. Reviews and amendments are recorded in an attached log [See Five Year Review Log and Technical Amendment Log in Attachments 1.1 and 1.2.]
- 3. Use of a contingency plan. A contingency plan:
  - a. May be used in lieu of secondary containment for qualified oil-filled operational equipment, in accordance with the requirements under §112.7(k), and
  - b. Must be prepared for flowlines and/or intra-facility gathering lines which do not have secondary containment at an oil production facility, and
  - c. Must include an established and documented inspection or monitoring program; must follow the provisions of 40 CFR part 109; and must include a written commitment of manpower, equipment and materials to expeditiously remove any quantity of oil discharged that may be harmful. If applicable, a copy of the contingency plan and any additional documentation will be attached to this Plan as Attachment 2.

I certify that I have satisfied the requirement to prepare and implement a Plan under §112.3 and all of the requirements under §112.6(a). I certify that the information contained in this Plan is true.

Signature Heather Vogt	Title: EHS Manager
Name	Date:



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#### Section 3. Record of Plan Review and Amendments

#### Five Year Review (§112.5(b))

This SPCC Plan is reviewed and evaluated at least once every five years. As a result of the review, any necessary amendments to this SPCC Plan will be incorporated within six months to include more effective prevention and control measures for the facility, if applicable. Any SPCC Plan amendment will be implemented as soon as possible, but no later than six months following SPCC Plan amendment. Completion of the review and evaluation will be documented, and the Five-Year Review Log in Attachment 1.1 will be completed. If the facility no longer meets Tier I qualified facility eligibility, A&M-Texarkana will revise the Plan to meet Tier II qualified facility requirements or complete a full PE certified SPCC Plan.

Table G-1 Technical Amendments (§§112.5(a), (c) and 112.6(a)(2))	
This SPCC Plan will be amended when there is a change in the facility design, construction, operation, or maintenance that materially affects the potential for a discharge to navigable waters or adjoining shorelines. Examples include adding or removing containers, reconstruction, replacement, or installation of piping systems, changes to secondary containment systems, changes in product stored at this facility, or revisions to standard operating procedures.	$\boxtimes$
Any technical amendments to this Plan will be re-certified in accordance with Section I of this Plan template. [§112.6(a)(2)] [See Technical Amendment Log in Attachment 1.2]	$\boxtimes$



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#### Section 4. Plan Requirements

#### 1. Oil Storage Containers (§112.7(a)(3)(i))

Table G-2 Oil Storage Containers and Capacities			
This table includes a complete list of all oil storage containers (aboveground containers <sup>a</sup> and completely buried tanks [ <i>Note: There are no buried tanks</i> ] <sup>b</sup> ) with capacity of 55 U.S. gallons or more, unless otherwise exempt from the rule. For mobile/portable containers [ <i>Note: There are no mobile/portable containers</i> ], an estimated number of containers, types of oil, and anticipated capacities are provided.		om the ainers,	
Oil Storage Container (aboveground (A) or completely buried (B))	Type of Oil	Shell Cap (gallor	
(A) Generator (EMGT-01)	Diesel	(ganor	472
(A) Generator (EMGT-02)	Diesel		200
(A) Generator (EMGT-03)	Diesel		450
(A) Generator (EMGT-04)	Diesel		133
(A) Transformer (TR-01)	Mineral oil		363
(A) Transformer (TR-02)	Mineral oil		314
(A) Transformer (TR-03)	Mineral oil		470
(A) Transformer (TR-04)	Mineral oil		470
(A) Transformer (TR-05)	Mineral oil		419
(A) Transformer (TR-06)	Mineral oil		211
(A) Transformer (TR-07)	Mineral oil		248
(A) Cooking Oil Tank (CO-01)	Vegetable oil		100
(A) Elevator (ELEV-01)	Hydraulic oil		119
(A) Elevator (ELEV-02)	Hydraulic oil		93
(A) Elevator (ELEV-03)	Hydraulic oil		143
(A) Elevator (ELEV-04)	Hydraulic oil		157
	oveground Storage Capacity (gallons) <sup>c</sup>	4362	
	letely Buried Storage Capacity (gallons)	0	•
Facility Total C	il Storage Capacity (gallons)	436	2

<sup>a</sup> Aboveground storage containers that must be included when calculating total facility oil storage capacity include: tanks and mobile or portable containers; oil-filled operational equipment (e.g. transformers); other oil-filled equipment, such as flow-through process equipment. Exempt containers that are not included in the capacity calculation include: any container with a storage capacity of less than 55 gallons of oil; containers used exclusively for wastewater treatment; permanently closed containers; motive power containers; hot-mix asphalt containers; heating oil containers used solely at a single-family residence; and pesticide application equipment or related mix containers.

<sup>B</sup> Although the criteria to determine eligibility for qualified facilities focuses on the aboveground oil storage containers at the facility, the completely buried tanks at a qualified facility are still subject to the rule requirements and must be addressed in the template; however, they are not counted toward the qualified facility applicability threshold.

<sup>C</sup> Counts toward qualified facility applicability threshold.

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#### 2. Secondary Containment and Oil Spill Control (§§112.6(a)(3)(i) and (ii), 112.7(c) and 112.9(c)(2))

	•//=//
Table G-3 Secondary Containment and Oil Spill Control	
Appropriate secondary containment and/or diversionary structures or equipment <sup>a</sup> is provided for all oil handling containers, equipment, and transfer areas to prevent a discharge to navigable waters or adjoining shorelines. The entire secondary containment system, including walls and floor, is capable of containing oil and is constructed so that any discharge from a primary containment system, such as a tank or pipe, will not escape the containment system before cleanup occurs.	$\boxtimes$
Bulk Storage Containers	
Description	
<ul> <li>Emergency generators on the A&amp;M-Texarkana campus are fueled by diesel stored in sub-base ("belly") tanks in the of the generator sets. Fuel tanks of non-motive equipment are considered bulk storage containers and have sized secondary containment requirements under §112.8l(2). Secondary containment is accomplished by double-walled ta with the inner, primary tank surrounded by an outer secondary containment tank, leaving an interstitial space betweet two for leak detection and containment.</li> <li>Generator sets are manufactured by Kohler Power Systems, powered by John Deere diesel engines conform EPA Tier 3 nonroad emissions regulations. The above-ground rectangular secondary containment tanks modirectly to the generator sets, below the generator set skids (subbase).</li> <li>The secondary-containment generator-set base tanks are manufactured by Global Power Components.</li> <li>To ensure cold-weather operations, generator-set batteries are equipped with automatic temperature compensation over the ambient temperature range of -40°C to 60°C (-40°F to 140°F).</li> <li>Both the inner and outer tanks have emergency relief vents.</li> <li>Inner tanks are equipped with low-fuel and high-fuel alarm float switches.</li> </ul>	anks, en the ming to
<b>Emergency Generator Tank Release Discovery and Reporting</b> As described below in Section 3 – Inspections, Testing, Recordkeeping and Personnel Training, campus oil containe frequently inspected (monthly inspections and annual maintenance).	rs are
However, should a leak occur between regular inspection dates, campus faculty, staff or students who observe a pro may report it directly via 911 or, for non-emergencies, to the Environmental, Health & Safety Manager or Facilities Management.	blem
<ul> <li>Fuel Transfer Procedures &amp; Spill Response</li> <li>Even though the tanks are equipped with overfill prevention, release scenarios suggest that a spill, however unlikely occur due to container overfill or fill line rupture. Any such spill is likely to be less than five gallons and should not thr navigable waters. EMGT-01 and -02 are located inside a graveled, curbed area, so a small spill cannot escape to su water, while EMGT-03 and -04 are located on a grassy area far from surface water. Facility staff or contractors who maintain and refuel or top-off generators are: <ul> <li>Trained in fuel transfer/spill prevention procedures (see the general Oil Transfer Procedure Checklist in Sec of this SPCC Plan).</li> <li>Provided with facility contact information should a spill occur, or irregular condition be observed, and</li> <li>Supplied with on-board drain-covers and spill control/cleanup supplies to handle small spills.</li> </ul> </li> </ul>	eaten rface
Oil-Filled Operational Equipment	

#### Description

Seven pad-mounted medium-voltage 3-phase transformers supply the campus buildings with power. These units are naturally cooled with high fire point (i.e., >300°C) mineral oil. Transformers are single walled of steel construction with stainless steel bases, painted green with two coats of urethane finish to inhibit corrosion, and equipped with pressure

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vacuum gauges with alarms, oil level gauges with alarms, and drain valves with oil sampler ports. Drain valves are inside of locked, high-security protective cabinets.

Five of the transformers are considered elevated tanks on grills, gratings, or supports and have sized secondary containment. Two units (TR-05 at the NW corner of Bringle Lake Village and TR-06 at the SE corner of the Student Center) have a single-walled tank and do not have sized or general secondary containment, as allowed for *Qualified Oil-filled Operational Equipment* under 40 CFR §112.7(k). The facility has had no Clean Water Act (CWA)-reportable discharges and so qualifies for paragraph (k).

Therefore, as required by paragraph (k), transformers TR-05 and -06 are covered by an *Oil Spill Contingency Plan* and a *Written Commitment of Manpower, Equipment and Materials*, provided in ATTACHMENT 2 – Oil Spill Contingency Plan and Checklist. The contingency plan would be activated in the event of a state-reportable or federal CWA-reportable discharge to navigable waters.

#### **Transformer Release Discovery and Reporting**

Transformer leaks are extremely uncommon. Failures are most frequent when transformers are new and have inherent manufacturing flaws or when they are nearing the end of their operating lives (typically 20+ years, usually much longer) due to deterioration. Slow, minor leaks are rare and are easily observed during frequent inspections. Major, catastrophic leaks are always manifest immediately, because a major failure also kills power to the building and often includes arcing, fire and/or explosion. For example, catastrophic failure of a 1,500 KVA transformer would likely result in a flowing stream of flaming transformer oil.

As described below in Section 3 – Inspections, Testing, Recordkeeping and Personnel Training, campus transformers are frequently inspected (monthly inspections and annual maintenance). Any minor leaks would be easily detected in time to prevent a reportable discharge, since flow rates would be immeasurably low and would initially appear as oil stains or spots.

However, should a leak occur between regular inspection dates, campus faculty, staff or students who observe a problem may report it directly via 911 or using a campus non-emergency number.

<sup>A</sup> Use one of the following methods of secondary containment or its equivalent: (1) Dikes, berms, or retaining walls (3) Culverting, gutters, or other drainage systems; (4) Weirs, booms, or other barriers; (5) Spill diversion ponds; (6) Retention ponds; or (7) Sorbent materials.

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Table G-4 below identifies the tanks and containers at the facility with the potential for an oil discharge; the mode of failure; the flow direction and potential quantity of the discharge; and the secondary containment method and containment capacity that is provided. Locations are shown on the Facility Diagram (Attachment 5).

Table G-4 Containers with Potential for an Oil Release or Reportable Discharge					
Area	Type of failure (discharge scenario)	Potential release vol. (gal)	Release flow direction	Secondary containment method <sup>a</sup>	Secondary containment capacity(gal)
	Portable Containers (e.g., fuel tanks; drum	1			
EMGT-01: Back-up generator fuel tank (Science & Technology)	Container rupture (strike by vehicle) Container overfill (operator error)	472	-	Secondary containment storage tank	>472
EMGT-03: Back-up generator fuel tank (University Center)	Container rupture (strike by vehicle) Container overfill (operator error)	450	West to on-campus pond.	Secondary containment storage tank	>450
EMGT-02: Back-up generator fuel tank (Central Plant)	Container overfill (operator error) Container rupture (strike by vehicle) Container overfill (operator error)	200	225 feet North, 1750 feet East towards creek bed	Secondary containment storage tank	>200
EMGT-04: Back-up generator fuel tank (Building for Academic & Student Services)	Container overfill (operator error) Container overfill (operator error)	133	50 feet North, 1750 feet East towards creek bed	Secondary containment storage tank	>133
CO-01: Used cooking oil tank (University Center)	Container overfill (operator error) Container overfill (operator error)	100	West to on-campus pond.	Active control/sorbents	N/A
Oil-filled Operational Equipment (e.g., hydraulic equipment; transformers; switches; elevators) <sup>c</sup>					
TR-01: Electrical Transformer (Science & Technology)	Container rupture (internal arc)	363		Cement moat sized	363 + 25-yr 24-hr storm
TR-04: Electrical Transformer	Container leakage (fin or fitting slow leak) Container rupture (internal arc)	314		secondary containment with closeable valve.	314 + 25-yr
(University Center) TR-02: Electrical Transformer (Central	Container leakage (fin or fitting slow leak) Container rupture (internal arc)	470	-	Cement moat sized	24-hr storm
Plant) TR-03: Electrical Transformer (Central	Container leakage (fin or fitting slow leak) Container rupture (internal arc)	470	225 feet North, 1750 feet East towards creek bed closeable valve.		940 + 25-yr 24-hr storm
Plant) TR-05: Electrical Transformer (Bringle	Container leakage (fin or fitting slow leak) Container rupture (internal arc)	1 419		Active control and countermeasures, backed by an oil spill contingency plan for reportable discharges.	>419
Lake Village)	Container leakage (fin or fitting slow leak)	1	Southwest to on-campus pond		
TR-06: Electrical Transformer	Container rupture (internal arc)	211	1785 feet East towards creek	Active control and countermeasures, backed by	>211
(Patterson Student Center)	Container leakage (fin or fitting slow leak)	1	bed	an oil spill contingency plan for reportable discharges. Cement moat sized	
TR-07: Electrical Transformer (Building for Academic & Student Services)	Container rupture (internal arc) Container leakage (fin or fitting slow leak)	248 1	225 feet North, 1750 feet East towards creek bed	secondary containment with closeable valve.	>248

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ELEV-01: Elevator Hydraulic Oil Tank Container rupture (internal arc)		119	N/A	Active control and machine	>119
(Science & Technology)	Container leakage (fin or fitting slow leak)	1	N/A	room sump pump.	2119
ELEV-02: Elevator Hydraulic Oil Tank	Container rupture (internal arc)	93	N/A	Active control and machine	>93
(Bringle Lake Village)	Container leakage (fin or fitting slow leak)	1		room sump pump.	
ELEV-03: Elevator Hydraulic Oil Tank	Container rupture (internal arc)	143		Active control and machine	
(Building for Academic & Student Services)	Container leakage (fin or fitting slow leak)	1	N/A	room sump pump.	>143
ELEV-04: Elevator Hydraulic Oil Tank	Container rupture (internal arc)	157			
(Building for Academic & Student Services)	Container leakage (fin or fitting slow leak)	1	N/A	Active control and machine room sump pump.	>157
Product Transfer Areas (location whe	re oil is loaded to or from a container, pipe	or other p	iece of equipment.)		
EMGT-01: Back-up generator fuel tank	Fill line rupture (failed hose fitting)	7			
EMGT-02: Back-up generator fuel tank	Fill line rupture (failed hose fitting)	7	(and description above)	Active control/sorbents	N/A
EMGT-03: Back-up generator fuel tank	Fill line rupture (failed hose fitting)	7	(see description above) Activ	Active control/sorbents	IN/A
EMGT-04: Back-up generator fuel tank	Fill line rupture (failed hose fitting)	7			
Transformers	N/A (Sealed system with no transfer)	N/A	N/A	N/A	N/A

<sup>a</sup> Use one of the following methods of secondary containment or its equivalent: (1) Dikes, berms, or retaining walls sufficiently impervious to contain oil; (2) Curbing; (3) Culverting, gutters, or other drainage systems; (4) Weirs, booms, or other barriers; (5) Spill diversion ponds; (6) Retention ponds; or (7) Sorbent materials.

<sup>b</sup> For storage tanks and bulk storage containers, the secondary containment capacity must be at least the capacity of the largest container plus additional capacity to contain rainfall or other precipitation.

° For oil-filled operational equipment: Document in the table above if alternative measures to secondary containment (as described in §112.7(k)) are implemented at the facility.

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### 3. Inspections, Testing, Recordkeeping and Personnel Training (§§112.6(a)(1)(iv), 112.7(e) and (f), 112.8(c)(6) and (d)(4), 112.9(c)(3), 112.12(c)(6) and (d)(4))

Table G-5 Inspections, Testing, Recordkeeping and Personnel Training					
An inspection program is implemented for all oil-filled operational equipment and aboveground bulk storage					
containers and piping at this facility [§§112.7(e) and (f)]. Additionally, a testing program is implemented for all	$\boxtimes$				
aboveground bulk storage containers and piping at this facility. [§§112.8(c)(6) and (d)(4)].					
There are no oil production or natural animal or vegetable oils in regulated containers at the facility, so §§112.9(c)(3), 112.12(c)(6) and (d)(4)] do not apply.					
A&M-Texarkana has adopted the Steel Tank Institute standard for inspections and integrity testing (STI SP001) for a					
aboveground bulk storage containers and oil-filled operational equipment. See Attachment 3 for the STI SP001					
categorization of the A&M-Texarkana tanks and transformers and the associated requirements.					
<ul> <li>Written tank/container inspection procedure: consists of monthly and annual visual inspection by SPCC and facil trained personnel to look for, report, and assign responsibility to correct signs of deterioration, discharges, or accumulations of oil inside secondary containment including tanks, piping, dispenser hoses, fittings, tank/container s and foundations, corrosion of tank/container systems, and components.</li> <li>Ensure good housekeeping practices are maintained in and around the tank/container area so there is no accumulation of leaves, trash, or debris and to ensure drain valves/fittings are fully closed or capped.</li> <li>Leak conditions should be promptly reported and repaired, and "wet oil/staining conditions" cleaned up comp Signs of corrosion should be repaired and re-painted/coated as necessary.</li> <li>Ensure that secondary containment systems are in good condition and capable of preventing oil discharges outside of containment system prior to clean-up.</li> <li>Inspection forms (logs) will be signed and kept on file for a minimum of three years.</li> </ul>					
• Inspection forms (logs) will be signed and kept on me for a minimum of three years.					
<b>Diesel fuel storage tanks</b> Scope/Frequency: Monthly and annually to follow written inspection procedures. Method: Visual inspections recorded on Monthly and Annual SPCC Inspection Forms (Attachment 3) based on STI SP001 standards.					
Transformers					
Scope/Frequency: Monthly and annually to follow written inspection procedures. Method: Visual inspections recorded on Monthly and Annual SPCC Inspection Forms (Attachment 3).					
Inspections, tests, and records are conducted in accordance with written procedures developed for the facility.	1				
Records of inspections and tests kept under usual and customary business practices will suffice for purposes of	$\boxtimes$				
this paragraph. [§112.7(e)]					
A record of the inspections and tests are kept at the facility or with the SPCC Plan for a period of three years.					
[§112.7(e)] [See Inspection Log and Schedule in Attachment 3.1]	$\boxtimes$				
Inspections and tests are signed by the appropriate supervisor or inspector. [§112.7(e)]	$\boxtimes$				
Personnel, training, and discharge prevention procedures [§112.7(f)]	$\boxtimes$				
Oil-handling personnel are trained in the operation and maintenance of equipment to prevent discharges;					
discharge procedure protocols; applicable pollution control laws, rules, and regulations; general facility operations;	$\boxtimes$				
and the contents of the facility SPCC Plan. [§112.7(f)]					
A person who reports to facility management is designated and accountable for discharge prevention.					
[§112.7(f)]	$\boxtimes$				
Name/Title: Juan Rodriguez – Grounds supervisor					
Discharge prevention briefings are conducted for oil-handling personnel annually to assure adequate					
understanding of the SPCC Plan for that facility. Such briefings highlight and describe past reportable discharges					
or failures, malfunctioning components, and/or any recently developed precautionary measures.	$\boxtimes$				
[§112.7(f)]					
[See Oil-handling Personnel Training and Briefing Log in Attachment 3.4]					



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#### 4. Security (excluding oil production facilities) §112.7(g)

#### Table G-6 Implementation and Description of Security Measures

Security measures are implemented at A&M-Texarkana to prevent unauthorized access to oil handling, processing, and storage areas.

The regulatory intent of security measures at a facility is to secure and control access to the oil handling, processing and storage areas; secure master flow and drain valves; prevent unauthorized access to starter controls on oil pumps; secure out-of-service and loading/unloading connections of oil pipelines; address the appropriateness of security lighting to both prevent acts of vandalism and assist in the discovery of oil discharges. The following is a description of measures deemed appropriate for A&M-Texarkana.

Inherent security of backup generator fuel tanks. The backup generators have UL listed protected secondary containment storage for the diesel fuel they contain. The fill caps are protected by key-locked access doors.

**Inherent security of electrical transformers:** All transformers are sealed and locked to prevent tampering. No one on campus other than trained facilities personnel are authorized to open the transformers. Any required maintenance is performed by a qualified electrician using the proper PPE (Personal Protective Equipment) and lock-out/tag-out procedures. The part of a transformer most vulnerable to tampering is the drain valve/sample port. Access is via the locked high-security cabinets, but a vandal could, at great personal risk of electrocution, open a cabinet and a drain valve, releasing oil; however, if oil is drained from a live transformer, it quickly fails, causing a power outage and alerting campus security and utilities personnel. Transformers (except TR-05 and -06) are protected from traffic and intruders by elevated pads.

**Surveillance and Lighting**: In addition to inherent security features of the generators and transformers, the campus has year-round, 24-hour police and security presence. Campus buildings are monitored via surveillance cameras and by regular patrols. Generators and transformers and their immediate vicinities are visible at night due to general area lighting.

**Notifications by the public**: As stated in Section 2 of this SPCC Plan, should a leak occur between regular security rounds, anyone in the campus community (faculty, staff, students or visitors) who observes a problem may report it directly via 911 or, for non-emergencies, to the Environmental, Health & Safety Office, or Facilities Management.

#### 5. Emergency Procedures and Notifications (§112.7(a)(3)(iv) & 112.7(a)(5))

#### Table G-7 Description of Countermeasures – Emergency Procedures and Notifications

#### Countermeasures for an Oil Release

The following is a description of the immediate <u>Countermeasures</u> for <u>release</u> discovery, response, and cleanup (both the facility's capability and those that might be required of a contractor) to be taken by facility personnel in the event of a release from an oil container.

#### **Contingency Plan Activation for a Reportable Discharge**

In the event that a release exceeds state or federal reporting thresholds or threatens or reaches navigable waters or adjoining shorelines (i.e., a Clean Water Act-reportable <u>discharge</u> [§112.7(a)(3)(iv) and 112.7(a)(5)], the facility Oil Spill Contingency Plan (<u>Described in Attachment 2 of this SPCC Plan</u>) will be activated.



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#### **Countermeasures Response to Non-Reportable Spills and Leaks**

**RECOGNIZE** - Know your materials; know the hazards. <u>Oil</u> - Visible as clear to dark colored fluids. Some flow freely while some are viscous. <u>May be highly flammable - Keep sparks, flames and heat away!</u> Can have a noticeable odor. Observe from a safe distance.

#### **OBSERVE AND NOTE** *quickly* and from a safe place:

Location of the problem and its source;

Identity of the material involved;

Extent of the problem (Incidental or Uncontrolled, quantity spilled, oil entered storm drain?);

<u>Threat</u> of fire, explosion or other;

**Injuries** to personnel and their severity; and

**<u>Risks</u>** to other personnel or emergency responders.

#### <u>NOTIFY</u>

**1st**, **immediately warn nearby persons** who may be in danger or who may be trained to assist. (Do so without slowing notification of Emergency Dispatch (9-911). IF THERE IS DANGER TO LIFE OR HEALTH, ACTIVATE THE ALARM SYSTEM RIGHT AWAY.

2nd, immediately notify the Emergency Call Center @ 9-911 and provide the following:

1. Your name;

2. Your observations (Location, Identity, Extent, Threat, Injuries, Risks).

The 911 Dispatcher will notify the proper authorities.

<u>3rd</u>, <u>immediately call</u> campus emergency coordinator (<u>see list of emergency contacts</u>). If the leak is from an electric transformer, call Physical Plant utilities. <u>BE PREPARED TO ACT</u> (e.g., keep others away; control spill/fire) if you are trained and can do so safely.

**<u>4th</u>**, <u>remain on-scene at a safe distance</u> to meet responders, guide them to the incident location and provide them with firsthand observations.

#### ACT (ONLY WHEN SAFE TO DO SO)

- ➔ DO NOT ATTEMPT TO CLEAN UP LARGE SPILLS
- → NO SMOKING! KEEP FLAMES & IGNITION SOURCES AT LEAST 50 FT AWAY!
- → IF POSSIBLE, shut off the source of the leak or spill.
- → QUICKLY! Open the OIL SPILL drum (if available), put on personal protective equipment ([PPE] gloves; Tyvek coveralls; boot covers). Spill supplies are stored at the locations shown on the Facility Diagram (Attachment 5).
- ➔ Place storm drain plug over the storm water inlet to block oil from entering the sewer.
- ➔ If oil has already entered the storm drain, use map to locate storm sewer outlet and direct emergency HazMat team to the location.
- → Intercept oil flow above the stormwater inlet using sorbent socks.
- → For small spills, use granular sorbent to absorb the oil.
- → After the leak is stopped, shovel oily sorbent into the waste bucket and close the lid.
- → Place oil-soaked sorbent socks into plastic bags.
- ➔ Remove PPE and bag it.
- → Place all contaminated materials (bucket and bags) into the OIL SPILL drum.
- → HazMat team or EHS staff will clean or arrange the cleaning of residual contamination.
- → EHS staff will arrange shipping of OIL SPILL drum and order replacement supplies.



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Storm wa	ater inlet plugs/socks (sized to fit various drain openings)	
Drums la	beled "Emergency Oil Spill Supplies"	
Bulk spil	l control materials (store at key staging locations)	EMERGENCY
•••	<b>Drum Contents</b> (arranged in order, top to bottom) itrile or neoprene gloves	OIL SPILL SUPPLIES
→ H	eavy gauge plastic bags for contaminated sorbents, socks and PPE	CALL: <u>9-911</u> and Safety: <u>1-254-368-5779</u>
→ A	ntistatic shovel or scoop	
→ A	t least 20 petroleum absorbent pads (for oil, gas & diesel)	
→ A	t least 20 universal absorbent pads (for antifreeze & most other liquids)	
→ s	everal 3 inch x 4 ft absorbent socks (for oil, gas & diesel)	
→ В	ags of "Oil Sponge" or other granular absorbent	
→ D	OT/UN-rated lab pack container for spill cleanup residues	

#### implement the Oil Spill Contingency Plan.

#### 6. Contact List (§112.7(a)(3)(vi))

Table G-8 Contact List			
Contact Organization / Person	Telephone Number		
National Response Center (NRC) – call <u>ONLY</u> if there is an actual or threatened federal CWA-reportable discharge	1-800-424-8802		
Texas State Emergency Response Commission (SERC) – <i>call ONLY if there is a state reportable discharge to land or water</i>	Spill Reporting Hotline: 1-800-832-8224		
Cleanup contractor(s)			
<ul> <li>SET Environmental (24-hr emergency no.)</li> </ul>	1-877-437-7455 (1-877-43-SPILL)		
Key A&M-Texarkana Personnel			
Designated Oil Spill Response Coordinator (ORC)	Office:		
	Emergency:		
Charles (Tony) Brandt – Director of Facilities	Office: 903-223-3049		
Charles (Torry) Drandt – Director of Facilities	Emergency: 903-389-6763		
Alexander Serrano – Police Chief, University Police Department	Office: 903-334-6611		
	Emergency: 903-824-9954		
Texarkana Fire Department	911 or 903-798-3994		
Texarkana, Texas Police Department	911 or 903-798-3116		
Hospitals			
HealthCARE Express (Basic trauma care)	903-791-9355		
Christus St. Michael Health System (Comprehensive trauma care)	903-614-1000		
Other Contact References (e.g., downstream water intakes or neighboring facilities)			
Texarkana Office of Emergency Management	Office: 903-798-3994		
Bowie County Office of Emergency Management	Office: 903-628-6776		
Bowie County Sheriff's Office	Office: 903-798-3149		
Texarkana Golf Ranch	Office: 903-334-7401		



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#### 7. Notification Procedure (§112.7(a)(4) and (a)(5))

 Table G-9 NRC Notification Procedure

 In the event of a discharge of oil to navigable waters or adjoining shorelines, the following information identified in Attachment 4 will be provided to the National Response Center immediately following identification of a discharge to navigable waters or adjoining shorelines [See Discharge Notification Form in Attachment 4]:

 [§112.7(a)(4)]

### Regulatory-Required Notification (immediately after the initial emergency response)

#### Is it a reportable spill that requires governmental notification?

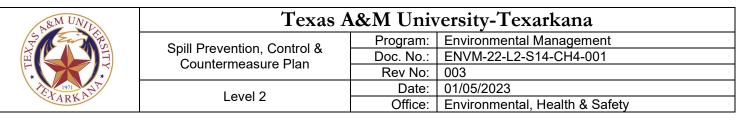
		Reportable Quantity (RQ)	
Regulatory Authority	Type of Oil	Onto Land (outside of secondary containment)	Into Water
	Crude Oil, Lube Oil, Hydraulic Fluid, <u>Transformer Oil</u> , Mineral Spirits, Vegetable Oil, Other Non-Fuel Oils <u>Other than Used Oil</u>	≥210 gal	Sheen
State of Texas Reportable Quantities	Petroleum Fuels (e.g., <u>diesel</u> ), Used Oil, Spent/Contaminated Oil such as used paint thinner (definition of "oil" does not include compressed or liquefied gases such as LNG or propane)	≥25 gal	Sheen
Federal Reportable Quantities	Oil of Any Type	N/A*	Sheen

State regulations define the reportable quantities for oil spills onto land or sufficient oil in surface water to produce an oil sheen (30 TAC §327.4). Federal regulations only require notification of releases that produce a sheen on surface water, contaminate shoreline, or produce a sludge. Thus, if oil can be prevented from reaching surface water, only the Texas State Emergency Response Commission (SERC) Spill-Reporting Hotline would need to be notified. If a spill enters a stream, surface water body, or the storm sewer during wet weather flow (i.e., is capable of producing a sheen), then it must also be reported to the National Response Center.

\* Most land-based oil (fuels and petroleum based products) spills are excluded from Superfund reportable quantities by the CERCLA Section 101(14) petroleum exclusion.

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	hese steps as soon as possible but not later than 24 hours after the discovery of the spill:
1. CC	OLLECT INFORMATION TO BE REPORTED
State Federal	Check boxes indicate which information must be provided for State SERC notifications (30 TAC §327.3(d)) and which is required for Federal National Response Center notifications (40 CFR 300.405(d)). <b>DO NOT DELAY FOR LACK OF COMPLETE INFORMATION</b> !
	The name, address and telephone number of the person making the telephone report.
	Name and address of the party responsible for the incident.
	The date, time, and exact address or location of the spill or discharge.
	A specific description or identification of the petroleum product or other oil discharged or spilled.
	An estimate of the total quantity discharged or spilled into the environment.
	An estimate of the quantity discharged into or upon water in storm sewers, ditches or streams.
	The duration of the incident.
	The name of the surface water or a description of the waters in the state affected or threatened by the dischar or spill.
	The cause / source of the discharge or spill.
	A description of the extent of actual or potential water pollution or harmful impacts to the environment and an identification of any environmentally sensitive areas or natural resources at risk.
	If different from the person making the report, the names, addresses, and telephone numbers of the responsib person and the contact person at the location of the discharge or spill.
	A description of any actions that have been taken, are being taken, and will be taken to contain and respond to discharge or spill.
	Whether an evacuation may be needed.
	Any damages or injuries caused by the discharge.
	Any known or anticipated health risks.
	The names of individuals and/or organizations who have also been contacted.
	The identity of any governmental representatives, including local authorities or third parties, responding to the discharge or spill.
	Weather conditions at the incident location.
	Any other information that may be significant to the response action.
	<u>MEDIATELY</u> CONTACT THE FOLLOWING (as indicated by the size of the spill and tether or not it reaches surface water)
→	State Emergency Response Commission's <b>Spill-Reporting Hotline</b> at <b><u>1-800-832-8224</u></b>
•	Federal <u>National Response Center</u> at <u>1-800-424-8802</u> or, if you have Internet access, use the <u>NRC On-</u> Line Reporting Tool at:
	http://www.nrc.uscg.mil/nrchp.html



#### 8. SPCC Spill Reporting Requirements (Report within 60 days) (§112.4)

Submit information to the EPA Regional Administrator (RA) and the appropriate agency or agencies in charge of oil pollution control activities in the State in which the facility is located within 60 days from one of the following discharge events:

A single discharge of more than 1,000 U.S. gallons of oil to navigable waters or adjoining shorelines or

Two discharges to navigable waters or adjoining shorelines each more than 42 U.S. gallons of oil occurring within any twelve-month period

#### You must submit the following information to the RA:

- (1) Name of the facility;
- (2) Your name;
- (3) Location of the facility;
- (4) Maximum storage or handling capacity of the facility and normal daily throughput;
- (5) Corrective action and countermeasures you have taken, including a description of equipment repairs and replacements;
- (6) An adequate description of the facility, including maps, flow diagrams, and topographical maps, as necessary;
- (7) The cause of the reportable discharge, including a failure analysis of the system or subsystem in which the failure occurred;
- (8) Additional preventive measures you have taken or contemplated to minimize the possibility of recurrence; and
- (9) Such other information as the Regional Administrator may reasonably require pertinent to the Plan or discharge.



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#### Section 5. Additional Plan Requirements – Onshore Facilities (excl. production) (§§112.8(b)-(d))

A&M-Texarkana meets the general rule requirements as well as requirements under this section. Note that not all provisions are applicable. In cases where a provision is not applicable, the cells are greyed and the "N/A" box is checked in the right column.

Table G-10 General Rule Requirements for Onshore Facilities		N/A
Drainage from diked storage areas is restrained by valves to prevent a discharge into the drainage system or facility effluent treatment system, except where facility systems are designed to control such discharge. Diked areas may be emptied by pumps or ejectors that must be manually activated after inspecting the condition of the accumulation to ensure no oil will be discharged. [§§112.8(b)(1) and 112.12(b)(1)]		$\boxtimes$
Valves of manual, open-and-closed design are used for the drainage of diked areas. [§§112.8(b)(2) and 112.12(b)(2)]		$\boxtimes$
The emergency generator tanks and transformers at A&M-Texarkana are designed to accepted industry standards for the materials that they contain, including material compatibility and conditions of storage such as pressure and temperature. [§§112.8(c)(1) and 112.12(c)(1)]	$\boxtimes$	
Secondary containment for the <u>emergency generator, double-walled</u> bulk storage containers (including mobile/portable oil storage containers) hold slightly more than the capacity of the largest <u>inner tank</u> containers plus additional capacity to contain precipitation. Mobile or portable oil storage containers are positioned to prevent a discharge as described in §112.1(b). [§112.6(a)(3)(ii)]		
If uncontaminated rainwater from diked areas drains into a storm drain or open watercourse the Following procedures will be implemented at the facility: [§§112.8(c)(3) and 112.12(c)(3)] • Bypass valve is normally sealed closed • Retained rainwater is inspected to ensure that its presence will not cause a discharge to — navigable waters or adjoining shorelines • Bypass valve is opened and resealed under responsible supervision • Adequate records of drainage are kept [See Dike Drainage Log in Attachment 3.3]		
For completely buried metallic tanks installed on or after January 10, 1974 at this facility [§§112.8(c)(4) and 112.12(c)(4)]: Tanks have corrosion protection with coatings or cathodic protection compatible with local soil <u>conditions.</u> Regular leak testing is conducted.		$\boxtimes$
<ul> <li>For partially buried or bunkered metallic tanks [§112.8(c)(5) and §112.12(c)(5)]:</li> <li>Tanks have corrosion protection with coatings or cathodic protection compatible with local soil conditions.</li> </ul>		
Each aboveground bulk container (i.e., <b>emergency generator fuel tank</b> ) is tested or inspected for integrity on a regular schedule and whenever material repairs are made according to <b>Steel Tank</b> <b>Institute standard SP001 (see the introduction to Attachment 3, which describes the basis for the selected inspection and testing program).</b> Scope and frequency of the inspections and inspector qualifications are in accordance with the STI industry standards. Container supports and foundations are regularly inspected. [See Inspection Log and Schedule and Bulk Storage Container Inspection Schedule in Attachments 3.1 and 3.2] [§112.8(c)(6) and §112.12(c)(6)(i)]		
Outsides of bulk storage containers (i.e., <b>emergency generator fuel tanks</b> ) are frequently inspected for signs of deterioration, or discharges, or accumulation of oil inside diked areas. [See Inspection Log and Schedule in Attachment 3.1] [§§112.8(c)(6) and 112.12(c)(6)]	$\boxtimes$	
For bulk storage containers that are subject to 21 CFR part 110 which are shop-fabricated, constructed of austenitic stainless steel, elevated and have no external insulation, formal visual inspection is conducted on a regular schedule. Appropriate qualifications for personnel performing tests and inspections are documented. [See Inspection Log and Schedule and Bulk Storage Container Inspection Schedule		X

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Table G-10 General Rule Requirements for Onshore Facilities		
in Attachments 3.1 and 3.2] [§112.12(c)(6)(ii)]		
Each bulk storage container is provided with a system or documented procedure to prevent overfills for the container.	$\boxtimes$	
<ul> <li>Backup Generator Diesel Fuel Transfer Procedures &amp; Spill Response: Even though the emergency generator fuel tanks are equipped with overfill prevention, release scenarios suggest that a spill, however unlikely, may occur due to container overfill or fill line rupture. Any such spill is likely to be less than five gallons and should not threaten navigable waters. Facility staff or contractors who maintain and refuel or top-off generators are: <ul> <li>Trained in fuel transfer/spill prevention procedures (see the general Oil Transfer Procedure Checklist below);</li> <li>Provided with facility contact information should a spill occur, or irregular condition be observed; and,</li> <li>Supplied with on-board drain-covers and spill control/cleanup supplies to handle small spills.</li> </ul> </li> <li>Fuel vendor personnel visually inspect tank and fuel levels with a calibrated dip stick and preset the quantity of fuel to be transferred from the tank truck to help ensure there is no overfill.</li> </ul>		
<b>Electrical Transformers:</b> All electrical transformers are sealed and locked. They contain PCB-free mineral oil as the cooling/insulating fluid. Only trained and qualified personnel are allowed to open the transformers. Any required maintenance is performed by qualified electricians using the proper Personal Protective Equipment (PPE) and lock-out/tag-out procedures.		



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General Oil Transfer Procedure Checklist* (*also to be used for training and awareness)				
Stage	Task			
	Verify that the tank truck and the storage tank/container contain the right (intended) product.			
<del>ن</del>	Visually check all hoses for leaks and wet spots.			
	Verify that sufficient volume (ullage) is available in the storage tank or truck.			
	Lock in the closed position all drainage valves of the secondary containment structure.			
ALO	Secure/protect nearby storm water inlets from possible spills (e.g., using inlet covers or sorbent socks).			
<u>BEFORE</u> LOADING / UNLOADING	Secure the tank vehicle with wheel chocks and interlocks.			
IG /	Ensure that the vehicle's parking brakes are set.			
	Verify proper alignment of valves and proper functioning of the pumping system.			
	If filling a tank truck, inspect the lowermost drain and all outlets.			
Ľ	Establish adequate bonding/grounding prior to connecting to the fuel transfer point.			
	Turn off cell phone.			
	Driver must stand by valves at all times while loading or unloading product.			
	Periodically inspect all systems, hoses, and connections.			
	When loading, keep internal and external valves on the receiving tank open along with the pressure relief valves.			
<u>DURING</u> LOADING / UNLOADING	When making a connection, shut off the vehicle engine. When transferring Class 3 materials, shut off the vehicle engine unless it is used to operate a pump.			
	Maintain communication with the pumping and receiving stations.			
<u> </u>	Monitor the liquid level in the receiving tank to prevent overflow.			
	Monitor flow meters to determine rate of flow.			
	When topping off the tank, reduce flow rate to prevent overflow.			
	Make sure the transfer operation is completed.			
9	Close all tank and loading valves before disconnecting.			
	Securely close all vehicle internal, external, and dome cover valves before disconnecting.			
VO –	Secure all hatches.			
<u>AFTER</u> ADING / UNLOADING	Disconnect grounding/bonding wires. Make sure the hoses are drained to remove the remaining oil/product before moving them away from the connection. Use a drip pan.			
	Cap the end of the hose and other connecting devices before moving them to prevent uncontrolled leakage.			
	Remove and stow storm water inlet protection (e.g., covers or sorbent socks)			
ГОА	Remove wheel chocks and interlocks.			
	Inspect the lowermost drain and all outlets on tank truck prior to departure. If necessary, tighten, adjust, or replace caps, valves, or other equipment to prevent oil leaking while in transit.			
ISE	If a spill occurs, use on-board cleanup supplies to contain and absorb the spill.			
SPILL RESPONSE LOADING / UNLOADING	If a spill threatens a storm sewer inlet, ditch, stream, or other surface water attempt to block the flow path and inlets.			
LL RESPO LOADING JNLOADIN	Immediately call 911 for emergency dispatch and report the problem.			
	Remain with the spill until the campus oil spill response coordinator (RC) and/or first responders arrive and take control of the incident.			

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Ver. 1-E-doc-3-18-10 Table G-10 General Rule Requirements for Onshore Facilities (continued) N/A Liquid level sensing devices are regularly tested to ensure proper operation [See Inspection Log and  $\times$ **Schedule in Attachment 3.1]**. [§112.6(a)(3)(iii)] Visible discharges which result in a loss of oil from the container, including but not limited to seams, gaskets, piping, pumps, valves, rivets, and bolts are promptly corrected and any leaked oil in diked  $\boxtimes$ areas is promptly removed. [§§112.8(c)(10) and 112.12(c)(10)] Aboveground valves, piping, and appurtenances such as flange joints, expansion joints, valve glands and bodies, catch pans, pipeline supports, locking of valves, and metal surfaces are inspected  $\boxtimes$ regularly. [See Inspection Log and Schedule in Attachment 3.1] [§§112.8(d)(4) and 112.12(d)(4)] Integrity and leak testing are conducted on buried piping at the time of installation, modification, construction, relocation, or replacement. [See Inspection Log and Schedule in Attachment 3.1]  $\boxtimes$ [§§112.8(d)(4) and 112.12(d)(4)]



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#### **ATTACHMENT 1 – Five Year Review and Technical Amendment Logs**

#### Attachment 1.1 – Five Year Review Log

I have completed a review and evaluation of the SPCC Plan for this facility, and will/will not amend this Plan as a result.

Table G-13 Review and Evaluation of SPCC Plan for Facility					
Review Date		Plan Amendment		nature of person authorized to review this	
	Will Amend	Will Not Amend	Plan		
12/05/2016			<u>Signature on file</u> Joshua Harris		
01/12/2018	$\boxtimes$		<u>Signature on fil</u> Joshua Harris	<u>Signature on file</u> Joshua Harris	
02/11/2019			<u>Signature on fil</u> Joshua Harris		
01/05/2023	$\boxtimes$		Heather Vogt	DocuSigned by: Heather Vast	
				C8CEF0355E54491	



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#### Attachment 1.2 – Technical Amendment Log

Any technical amendments to this Plan will be re-certified in accordance with Section I of this Plan template.

	Table G-15 Description and Certification of Technical Amendments				
Review Date	Description of Technical Amendment	Name and signature of person certifying this technical amendment			
12/05/2016	Updated facility description and contact list. Migrated to standard A&M System ENVM format.	<u>Signature on file</u> Joshua Harris			
01/12/2018	None. Updated personnel contact information only.	<u>Signature on file</u> Joshua Harris			
02/11/2019	Added information for 2 new elevators, 2 new transformers, and 1 emergency generator added to campus due to new construction.	<u>Signature on file</u> Joshua Harris			
01/05/2023	Annual review and personnel change	DocuSigned by: Heather Voçt Heather Stoff 1			



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#### **ATTACHMENT 2 – Oil Spill Contingency Plan and Checklist**

An oil spill contingency plan and written commitment of resources is required for:

- Flowlines and intra-facility gathering lines at oil production facilities and
- Qualified oil-filled operational equipment which has no secondary containment.

An oil spill contingency plan meeting the provisions of 40 CFR part 109, as described below, and a written	$\boxtimes$
commitment of manpower, equipment and materials required to expeditiously control and remove any quantity	
of oil discharged that may be harmful is attached to this Plan.	

The completed checklist below verifies that the necessary operations outlined in 40 CFR part 109 - Criteria for State, Local, and Regional Oil Removal Contingency Plans - have been included. See the attached <u>General Oil Spill</u> Contingency Plan prepared according to the FPA contingency plan template for full details

<u>Contingency Plan</u> prepared according to the EPA contingency plan template for full details.					
Table G-15 Checklist of Development and Implementation Criteria for State, Local and Regional Oil Remo           Contingency Plans (§109.5) <sup>a</sup>					
(a) Definition of the authorities, responsibilities and duties of all persons, organizations or agencies which are to be involved in planning or directing oil removal operations.	$\boxtimes$				
(b) Establishment of notification procedures for the purpose of early detection and timely notification of an oil					
(b) Establishment of notification procedures for the purpose of early detection and timely notification of an off release or discharge including:					
1) The identification of critical water use areas to facilitate the reporting of and response to oil discharges.	$\boxtimes$				
2) A current list of names, telephone numbers and addresses of the responsible persons (with alternates)	$\boxtimes$				
and organizations to be notified when an oil release or discharge is discovered.					
3) Provisions for access to a reliable communications system for timely notification of an oil discharge, and	$\boxtimes$				
the capability of interconnection with the communications systems established under related oil removal					
contingency plans, particularly State and National plans (e.g., NCP).					
4) An established, prearranged procedure for requesting assistance during a major disaster or when the	$\boxtimes$				
situation exceeds the response capability of the State, local or regional authority.					
(c) Provisions to assure that full resource capability is known and can be committed during an oil discharge					
situation including:					
1) The identification and inventory of applicable equipment, materials and supplies which are available location	ally 🖂				
and regionally.					
2) An estimate of the equipment, materials and supplies which would be required to remove the maximum	oil 🖂				
discharge to be anticipated.					
3) Development of agreements and arrangements in advance of an oil discharge for the acquisition of	$\boxtimes$				
equipment, materials and supplies to be used in responding to such a discharge.					
(d) Provisions for well-defined and specific actions to be taken after discovery and notification of an oil discharg including:	9				
<ol> <li>Specification of an oil discharge response operating team consisting of trained, prepared and available</li> </ol>	$\boxtimes$				
operating personnel.					
2) Pre-designation of a properly qualified oil discharge response coordinator who is charged with the	$\boxtimes$				
responsibility and delegated commensurate authority for directing and coordinating response operations					
and who knows how to request assistance from Federal authorities operating under existing national an	t l				
regional contingency plans.					
3) A preplanned location for an oil discharge response operations center and a reliable communications	$\bowtie$				
system for directing the coordinated overall response operations.					
4) Provisions for varying degrees of response effort depending on the severity of the oil discharge.	$\boxtimes$				
5) Specification of the order of priority in which the various water uses are to be protected where more than					
one water use may be adversely affected as a result of an oil discharge and where response operations					
may not be adequate to protect all uses.					
6) Specific and well defined procedures to facilitate recovery of damages and enforcement measures as	$\boxtimes$				
provided for by State and local statutes and ordinances.					

<sup>a</sup> The contingency plan must be consistent with all applicable state and local plans, Area Contingency Plans, and the National Contingency Plan (NCP)



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#### **ATTACHMENT 3 – Inspections, Dike Drainage and Personnel Training Logs**

Steel Tank Institute (STI) SP001 is an accepted industry standard for inspecting tanks. A&M-Texarkana has adopted this standard as the guide for tank inspections and maintenance. Three key factors affect decisions about inspection and testing frequencies.

- Whether the tank is shop built, field erected or portable
- For shop-built tanks, the tank capacity in gallons
- Installation type and risk to the environment

Table ATT3.1 covers the initial categorization of tanks and containers based on the first two factors, as well as the associated inspection and testing types and schedules. According to the table, tanks/containers at A&M-Texarkana are shop-built with capacities ≤1,100 gallons, making them potentially Category 1, 2 or 3 small tanks. Categorization is not complete without considering the third factor, installation type. STI Table ATT3.2 would categorize emergency generator tanks as AST Category 1 and transformers as AST Category 3, but as indicated in the footnotes to the table, SPCC regulations exclude transformers from integrity testing because they are oil-filled operational equipment.

Accordingly, for this A&M-Texarkana SPCC Plan, inspections and integrity testing shall consist of monthly and yearly, respectively, external inspections conducted by trained owner (i.e., university) staff or contractor without the need for formal internal and external inspections by Certified Inspectors. In preparing the SPCC plan and with new installations, care will be taken to categorize tanks/containers that may fall outside of Category 1 small tanks or containers.

#### Table ATT3.1 Inspection Schedule/Table According to STI SP001

**P**–Periodic Inspection by Owner **E**-External Inspection by Certified Inspector I-Internal Inspection **L**-Leak Test. Numbers in () indicate required inspection/testing frequency in years.

Size, Gallons		Category 1	Category 2	Category 3
	0 – 1100 P (emergency generator tanks and transformers)		Р	P (cooking oil tank), E&L(10)
Shop built	1101 - 5,000		P, E&L(10)	[P, E&L(5), I(10)] or [P, E(5) & L(2)]
tank	hop built ank 5,001 - 30,000 P, E(20)	[P, E(10)& I(20)] or [P, E(5) & L(10)]	[P, E&L(5), I(10)] or [P, E(5) & L(1)]	
	30,001 - 50,000	P, E(20)	P, E&L(5), I(15)	P, E&L(5), I(10)
Field Erected Tank		P, E(5), I(20)	P, E(5), I(20)	P, E(5), I(20)
Portable Container		Р	Р	P **

#### Tank Categories

Assigned by STI on the basis of installation type and risk to the environment:

• Scope: Applies to tanks/containers holding flammable or combustible liquids or other oils with specific gravity near 1.0, temperatures from ambient up to 200° F and at or near atmospheric pressure.

• **CRDM** – A Continuous Release Detection Method is a means of passively detecting a release of liquid through inherent design. Releases are <u>visually detected</u> by facility operators. CRDM types include (1) tanks with Release Prevention Barriers (RPB), (2) Secondary containment tanks including double-wall ASTs, and (3) elevated tanks/containers.

RPB – A Release Prevention Barrier is a liquid containment barrier under the tank/container that diverts any leak toward the perimeter where it can easily be seen. An RPB can be a concrete foundation (e.g., pad-mounted transformers, tanks on concrete, or portable containers on concrete or spill-containment pallets).
 Spill Control is a passive means of preventing release to the environment and includes remote impounding, secondary containment dikes/berms, and double-walled tanks/containers.



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#### Table ATT3.2 Example tank configurations and categories are listed in the table below

Tank Configuration	Tank has CRDM?	Tank has Spill Control?	AST Category
Single wall AST in contact with ground*	No	No (CO-01)	3
	No	Yes	2
Elevated tank (on grills, gratings or supports)**	Yes	Yes (TR-01, 02, 03, 04, 07)	1
AST with RPB	Yes	Yes	1
AST with double-bottom	Yes	Yes	1
Double-wall AST with overfill prevention***	Yes	Yes (EMGT-01, 02, 03, 04)	1
Double-wall AST without overfill prevention	Yes	No	3
Vertical tank resting on concrete	Yes	Yes	1
(conforms with definition of RPB)****	Yes	No (TR-05, 06)	3

\* A&M-Texarkana used cooking oil tank CO-01 is classified as a single wall AST in contact with ground, and thus falls into AST Category 3.

\*\* A&M-Texarkana transformers TR-01, 02, 03, 04, and 07 are all classified as elevated tanks (on grills, gratings, or supports), and thus fall into AST Category 1.

\*\*\* A&M-Texarkana emergency generator diesel fuel tanks are double-wall ASTs with overfill prevention and are thus categorized as AST Category 1

\*\*\*\* Transformers TR-05 and TR-06 are technically equivalent to vertical tanks resting on concrete without spill control (i.e., no containment moat) and would be normally be classed as AST Category 3. If they were bulk storage containers, they would require passive, sized secondary containment and periodic integrity testing according to 40 CFR §112.8(c)(2) and (6). However, SPCC rules exclude transformers from the definition of *bulk storage container* and instead defines them as *oil-filled operational equipment* (§112.2), which is not included in the sized secondary containment and integrity testing requirements of §112.8.



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#### Attachment 3.1 – Monthly Inspection

Table G-16 Inspection Form

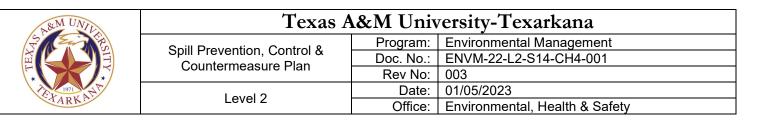
The *monthly* inspection form is intended to document compliance with §§112.6(a)(3)(iii), 112.8(c)(6), 112.8(d)(4), 112.9(b)(2), 112.9(c)(3), 112.9(d)(1), 112.9(d)(4), 112.12.(c)(6), and 112.12(d)(4), as applicable.

#### **SPCC Monthly Inspection Form**<sup>\*</sup>

#### General Inspection Information:

Inspection Date:	(Retain inspection record for at leas	st 36 month	s from inspection date)		
Inspector Name:	Printed Name and Signature UIN:	[	Dept.:		
Tanks / Contair	ers Inspected (ID #'s):				
Inspection G	Jidance:				
	perform inspections? This periodic inspection cov	vers easily c	bservable condition of bulk		
	nks/containers, oil-filled operational equipment, and				
	ertified inspector and may be performed by any tra	ined persor	<u>ı</u> who knows the site and		
	y changes and developing problems				
	ilable, follow the manufacturer recommended inspe	ection/testir	ig schedules and		
procedure					
-	overy of water in the primary tank/container, second ner, remove promptly or take other corrective action	•			
	ter for oil or other regulated products and disposed		0		
	rming items important to tank/container or containm				
	nced engineer, inspector, or manufacturer represer				
action. No	e non-conformances and corrective actions in the c	comment se	ection.		
<ul> <li>Retain the</li> </ul>	completed checklists for 36 months.				
<ul> <li>In the ever</li> </ul>	✓ In the event of severe weather (snow, ice, wind storms) or maintenance (such as painting) that could				
	affect the operation of critical components (normal and emergency vents, valves), an inspection of				
	ponents is required immediately following the event				
	icates a non-conformance requiring action to a		observed problem.		
Whenever	possible, immediately correct an observed pro	blem.			
		Status	Comments		

		tus	Comments	
Item	YES	NO	(Include tank/container number(s) and describe the deficiencies.)	
Primary and Secondary Containment				
Noticeable distortions, buckling, denting, bulging, rust, loss of				
coating or other physical deterioration of primary container?				
1.2 Tanks / containers improperly positioned or stored?				
Water in primary container, secondary containment, interstice, or				
spill container?				
1.4 Secondary containment dikes, walls, moats or curbs <u>not</u> in good condition?				
	Primary and Secondary Containment         Noticeable distortions, buckling, denting, bulging, rust, loss of coating or other physical deterioration of primary container?         Tanks / containers improperly positioned or stored?         Water in primary container, secondary containment, interstice, or spill container?         Secondary containment dikes, walls, moats or curbs not in good	ItemYESPrimary and Secondary ContainmentNoticeable distortions, buckling, denting, bulging, rust, loss of coating or other physical deterioration of primary container?Tanks / containers improperly positioned or stored?Water in primary container, secondary containment, interstice, or spill container?Secondary containment dikes, walls, moats or curbs not in good	Primary and Secondary ContainmentYESNONoticeable distortions, buckling, denting, bulging, rust, loss of coating or other physical deterioration of primary container?Tanks / containers improperly positioned or stored?Water in primary container, secondary containment, interstice, or spill container?Secondary containment dikes, walls, moats or curbs not in good	



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		Stat	tus	Comments
	Item	YES	NO	(Include tank/container number(s) and describe the deficiencies.)
1.5	Debris or fire hazard in containment?			
1.6	Drain valves inoperable or found in the open position?			
1.7	Egress pathways obstructed or gates/doors inoperable?			
2.0	Leak Detection			
2.1	Visible signs of leakage from or around the <b>1.</b> tank or container, <b>2.</b>			
	support pad or foundation, <b>3.</b> secondary containment, <b>4.</b>			
	surrounding storage area or ground or <b>5.</b> interstice?			
3.0	Tank Equipment, Attachments and Appurtenances	1	1	
3.1	Liquid level gauge (if present) unreadable or in poor condition?			
3.2	Any tank / container valves or openings improperly sealed?			
3.3	Any aboveground valves, piping, or appurtenances in poor condition?			
3.5	Spill containment box on fill pipe filled with debris or water or overfill alarm or valve inoperable (if so equipped)?			
3.4	Support structure, foundation, ladder and/or platform unsecure or showing signs of severe corrosion or damage?			
4.0	Facility Drainage and Other Conditions			
4.1	Diked or undiked drainage deteriorated or damaged?			
4.2	Campus/facility storm water outfalls show evidence of oil releases?			
4.3	Are there other conditions that should be addressed for continued			
	safe operation or that may affect the site SPCC plan?			
Add	itional Comments:			

\* Form modified from Steel Tank Institute (STI) SP001 Monthly Inspection Checklist

...STI SP001 is the Steel Tank Institute industry standard for inspecting tanks. With very few exceptions, tanks within the A&M System are shop-built with capacities ≤5,000 gallons, making them Category 1 small tanks or portable containers. Accordingly, for SPCC and tank maintenance purposes, inspections and integrity testing can merely consist of periodic external inspections conducted by trained owner (i.e., university/agency) staff.



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### Attachment 3.2 – Annual Storage Container Inspection – onshore facilities (excluding production)

To comply with integrity inspection requirement for bulk storage containers, A&M-Texarkana will inspect/test each shopbuilt aboveground bulk storage container on a regular schedule in accordance with a recognized container inspection standard (STI SP001; see introduction to this Attachment for basis of tank/container rating and associated inspection and testing requirements). The following table lists both monthly and annual inspection requirements. Text with strikeout indicates not applicable at this time.

Table G-17 Bulk Storage Container Inspection Schedule					
Container Size and Design Specification	Inspection requirement				
Portable containers (including drums, totes, and intermodal bulk containers (IBC))	Visually inspect monthly for signs of deterioration, discharges or accumulation of oil inside diked areas				
55 to 1,100 gallons with sized secondary containment ( <b>Emergency Generator Tanks</b> )	Visually inspect monthly for signs of deterioration, discharges or				
1,101 to 5,000 gallons with sized secondary containment and a means of leak detection <sup>a</sup>	<ul> <li>accumulation of oil inside diked areas plus any annual inspectio elements per industry inspection standards (STI SP001)</li> </ul>				
1,101 to 5,000 gallons with sized secondary containment and no method of leak detection <sup>a</sup>	Visually inspect monthly for signs of deterioration, discharges or accumulation of oil inside diked areas, plus any annual inspection elements and other specific integrity tests that may be required per industry inspection standards				
Oil-filled operational equipment ( <u><b>Transformers</b></u> )	Monthly and annual visual inspection (annual inspection is <u>not</u> required by EPA or the STI SP001 standard, but it is included in the SPCC Plan)				



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#### SPCC Annual Inspection Form<sup>\*</sup>

#### General Inspection Information:

Inspection Date:		(Retain inspection record for a	t least 36 months from	inspection date)
Inspector Name:	Printed Name and Signature	UIN:	Dept.:	

#### Inspector Name:

Tanks / Containers Inspected (ID #'s): \_\_\_\_

#### **Inspection Guidance:**

- Who can perform annual inspections? The annual inspection examines external conditions and meets the EPA's SPCC periodic integrity testing requirements (40 CFR §112.8(c)(6)) for Category 1 bulk storage tanks/containers and oil-filled operational equipment. This visual inspection does not require a Certified Inspector and may be performed by an owner's inspector who is familiar with the site and can identify changes and developing problems. Tanks >5,000 gallons or Category 2 or 3 tanks require additional inspection and possibly testing by a Certified Inspector.
- ✓ For equipment not included in this form, follow the manufacturer recommended inspection/testing schedules and procedures.
- Remove promptly upon discovery standing water or liquid in the primary tank, secondary containment area, interstice, or spill container. Before discharge to the environment, inspect the liquid for regulated products or other contaminants and disposed of it properly.
- ✓ In order to comply with EPA SPCC (Spill Prevention, Control and Countermeasure) rules, a facility must regularly test liquid level sensing devices to ensure proper operation (40 CFR 112.8(c)(8)(v)).
- ✓ Non-conforming items important to tank or containment integrity require evaluation by an engineer experienced in AST design, a Certified Inspector, or a tank manufacturer who will determine the corrective action. Note the non-conformance and corresponding corrective action in the comment section.
- $\checkmark$ Retain the completed checklists for 36 months.
- Complete this checklist on an annual basis supplemental to the owner monthly performed inspection checklists.
- ✓ Note: If a change has occurred to the tank system or containment that may affect the SPCC plan, the condition should be evaluated against the current plan requirement by a Professional Engineer knowledgeable in SPCC development and implementation.
- $\checkmark$ A YES designates an item in a non-conformance status. This indicates that action is required to address a problem.



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		Sta	tus	Comments(Include
	Item	YES	NO	tank/container number(s) and describe the deficiencies.)
1.0				
1.1	Containment structure shows evidence of:			
	<ul> <li>Holes or cracks in containment wall or floor</li> </ul>			
	Washout			
	• Liner degradation			
	Corrosion			
	• Leakage			
	<ul><li>Paint failure</li><li>Tank settling</li></ul>			
2.0	Tank Foundation and Supports			
2.1	Foundation shows evidence of settlement or washout?		1	
2.2	Concrete pad or ringwall is cracking or spalling?	ł		
2.3	Supports shows signs of corrosion, paint failure, etc.?			
2.4	Water does not drain away from tank or container?			
2.5	Grounding strap is not secure or is deteriorated?			
3.0	Cathodic Protection			
3.1	For a galvanic cathodic protection system, is the system			
	nonfunctional or the wire connections deteriorated?			
3.2	For an impressed current system, are the operational			
	components (power switch, meters, and alarms)			
	nonfunctional or in poor working order and are there missing			
	records of hour meter, ammeter and voltmeter readings?			
4.0	Tank Shell, Heads and Roof			
4.1	Is the tank/container coating failing or deteriorated?			
4.2	Does the tank/container shell have dents, buckling, bulging, corrosion or cracking?			
4.3	Does the tank/container top have low points or standing			
7.0	water indicating slope problems?			
5.0	Tank Equipment		1	
5.1	Vent components not moving freely or vent passageways			
	obstructed for:			
	Emergency vent covers			
	Pressure/vacuum vent poppets			
	Other moving vent components			
5.2	Are valves leaking, corroded or damaged?			
5.2.1	Anti-siphon, check or gate valve not properly operating?			
5.2.2	Pressure regulator valve not operating properly?	ļ		
5.2.3	Expansion relief valve not operating properly?			
5.2.4	Solenoid valve not operating properly?			
5.2.5	Fire and shear valves not operating properly?			
5.3	Interstitial leak detection equipment not working properly?			
5.4	Spill containment boxes (if present) on fill pipe compromised?			
5.5	Strainer in dirty or poor condition?			
5.6	Filter in poor condition, expired or leaking?			
5.7	Flame arrestors corroded or blocked?	1		
5.8	Leak detector for submersible pump systems failing, not the			
	correct part, or improperly installed?			
L				



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		Stat	tus	Comments(Include
	Item			tank/container number(s) and describe the deficiencies.)
5.9	Liquid level equipment (if installed) not operating properly?			
5.10	Overfill equipment not suitable or not functioning according to design?			
6.0	Insulated Tanks			
6.0	Damaged or missing insulation?			
6.2	Damaged insulation cover or jacket?			
7.0	Miscellaneous			
7.1	Electrical wiring and boxes damaged or in poor condition?			
7.2	Labels and tags missing, not intact, or unreadable?			
7.3	Drainage control inadequate for transfer/fueling areas and piping?			
7.4	Barrier system to protect against vehicular impact damaged, missing or inadequate?			
7.5	Security not adequate or is inconsistent with SPCC plan requirements?			
7.6	Fuel/oil transfer procedures not posted or being followed?			
7.7	Spill control equipment and supplies not adequate?			
Additi	onal Comments:			

\* Form modified from Steel Tank Institute (STI) SP001 Monthly Inspection Checklist † STI SP001 is the Steel Tank Institute industry standard for inspecting tanks. With very few exceptions, tanks/containers within the A&M System are shop-built with capacities ≤5,000 gallons, making them Category 1 small tanks or portable containers. Accordingly, for SPCC and tank maintenance purposes, inspections and integrity testing can merely consist of periodic external inspections conducted by trained owner (i.e., university/agency) staff. For oil-filled operational equipment, although not required, annual inspection will be done along with normal annual maintenance.



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#### Attachment 3.3 – Dike Drainage Log – onshore facilities (excluding production)

The facility drainage log is applicable to the transformers TR-01--TR-04 and TR-07, which are installed over sized secondary containment moats.

#### Table G-18 Facility Drainage and/or Bulk Storage Drainage Log

			Name of Responsible Person		UIN#		Signature	
	Ec	quipment		Bypass valve	Retained water	Valve reclosed	Drainage	
Date	ID #	Туре	Building Name	found closed	free of oil	after drainage	activity supervised	Observations

	Name of Responsible Person	UIN#	Signature	



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#### Attachment 3.4 – Oil-handling Personnel Training and Briefing Log

	Table G-19 Oil-Handling Personn			
Date	Description / Scope	Attendees		
01/11/2017	Training covers components of our site specific SPCC plan, overview of SPCC regulations, preventive inspection procedures and responsibilities, notification procedures in event of a spill, spill response and clean-up procedures, location of spill control media and equipment, storm sewer drainage plans, responsibilities for inspection logs and reporting oil discharges.	Richard Lynes Juan Rodriguez		
01/05/2023	Training covers a review of the components of our site specific SPCC plan, overview of SPCC regulations, preventive inspection procedures and responsibilities, notification procedures in event of a spill, spill response and clean-up procedures, location of spill control media and equipment, storm sewer drainage plans, responsibilities for inspection logs and reporting oil discharges.	Juan Rodriguez Boyd Smith Robert Harding Brian King Ty Sparks		



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#### **ATTACHMENT 4 – Discharge Notification Form**

In the event of a discharge of oil to navigable waters or adjoining shorelines, the following information will be provided to the National Response Center [also see the notification information provided in Section 7 of the Plan]:

1	I. COLLECT INFORMATION TO BE REPORTED							
		Check boxes indicate which information must be provided for State SERC notifications (30 TAC §327.3(d)) and which is require	ed for					
Ctata	Suderal	Federal National Response Center notifications (40 CFR 300.405(d)). DO NOT DELAY FOR LACK OF COMPLETE						
ŭ	бĽ	INFORMATION!						
		The name, address and telephone number of the person making the telephone report.						
		Name and address of the party responsible for the incident.						
		The date, time, and exact address or location of the spill or discharge.						
		A specific description or identification of the petroleum product or other oil discharged or spilled.						
		An estimate of the total quantity discharged or spilled into the environment.						
		An estimate of the quantity discharged into or upon water in storm sewers, ditches or streams.						
		The duration of the incident.						
	Ĩ	The name of the surface water or a description of the waters in the state affected or threatened by the discharge						
		or spill.						
		The cause / source of the discharge or spill.						
		A description of the extent of actual or potential water pollution or harmful impacts to the environment and an						
		identification of any environmentally sensitive areas or natural resources at risk.						
		If different from the person making the report, the names, addresses, and telephone numbers of the responsible						
		person and the contact person at the location of the discharge or spill.						
		A description of any actions that have been taken, are being taken, and will be taken to contain and respond to the						
		discharge or spill.						
		Whether an evacuation may be needed.						
		Any damages or injuries caused by the discharge.						
		Any known or anticipated health risks.						
_		The names of individuals and/or organizations who have also been contacted.						
_		The identity of any governmental representatives, including local authorities or third parties, responding to the						
		discharge or spill.						
_		Weather conditions at the incident location.						
_	╢	Any other information that may be significant to the response action.						
	2. IN	IMEDIATELY CONTACT THE FOLLOWING (as indicated by the size of the spill and whether or not it reaches surface v	vater)					
	-	→ State Emergency Response Commission's Spill-Reporting Hotline at 1-800-832-8224						
	-	Federal National Response Center at 1-800-424-8802 or, if you have Internet access, use the NRC O	n-					
		Line Reporting Tool at:						
		http://www.nrc.uscg.mil/nrchp.html						

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E RE	Spill Provention Centrel & Countermosoure	Program:	Environmental Management
	Spill Prevention, Control & Countermeasure Plan	Doc. No.:	ENVM-22-L2-S14-CH4-001
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ETARKATI	Level 2	Date:	02/11/2019
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#### **ATTACHMENT 5 – Facility Diagram**

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